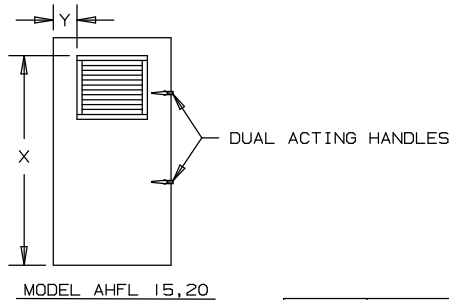
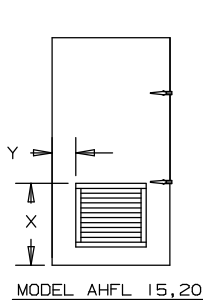
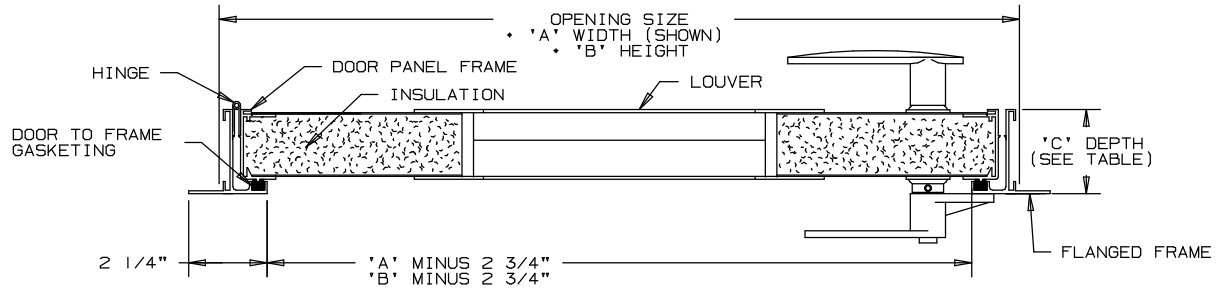


ARROW (IN-SWING ONLY) STANDARD ACCESS DOOR W/LOUVERS

TYPE AHFL-15 AHFL-20



DOOR PANEL VIEW MINUS DOOR FRAME
(LEFT HINGE UNITS SHOWN)

MODEL	*C' DEPTH
-15	1 7/8"
-20	2 3/8"



UNION MADE

ITEM	QTY	MODEL				OPENING SIZE		LOUVER SIZE (W + H) O.D. OF FLANGE		LOUVER LOCATION
		AHFL	-15	-20	L/H	R/H	*A' WIDTH	*B' HEIGHT	AHFL-15	AHFL-20
		AHFL						EA-150-F LOUVER	EA-200-F LOUVER	
		AHFL								

NOTES

- HINGE ALWAYS FURNISHED ON 'B' HEIGHT DIMENSION.
- (L) DESIGNATES DOORS WITH LOUVERS SPECIFY (L/H) LEFT HAND OR (R/H) RIGHT HAND HINGE WHEN VIEWING FROM THE OUTSIDE.
- MINIMUM LOUVER SIZE IS 12" x 12". MAXIMUM LOUVER SIZE IS FULL DOOR PANEL SIZE. LOUVER LOCATION: USE X-Y DIMENSION.
- UNLESS OTHERWISE SPECIFIED, DOOR WILL BE FABRICATED 1/4" UNDER LISTED SIZE. DIMENSIONAL TOLERANCE IS ±.075.
- MINIMUM SIZE 12" WIDE x 12" HIGH MAXIMUM SIZE 48" WIDE x 96" HIGH (WIDTH CANNOT EXCEED 2x HEIGHT)
- OPTIONAL MATERIALS AVAILABLE FOR THE FOLLOWING COMPONENTS:
DOOR PANELS-BONDERIZED STEEL, ALUMINUM OR STAINLESS STEEL
HANDLES-CHROME PLATED
- PLEASE REFER TO INSTALLATION INSTRUCTIONS FOR MOUNTING OF HANDLES, AND DOOR ASSEMBLY MOUNTING.

SPECIFICATIONS

FLANGED FRAME
.080-6063-T5
EXTRUDED ALUMINUM

DOOR PANEL FRAME
.080-6063-T5
EXTRUDED ALUMINUM

DOOR PANELS
20 GA. GALVANIZED STEEL

INSULATION
2.25 LB. DENSITY
POLYURETHANE FOAM

HANDLES
DUAL ACTING
DIE CAST ZINC

GASKET
CONTINUOUS LENGTH EXTRUDED
FOAMED SANTOPRENE

HINGE
STAINLESS STEEL CONTINUOUS
TYPE

FINISH
MILL

PROJECT/LOCATION

ARCHITECT/ENGINEER

CONTRACTOR

SALES ENGINEER

ARROW UNITED INDUSTRIES
A DIVISION OF MESTEK, INC.
314 RIVERSIDE DRIVE
WYALUSING, PA 18853
TEL: (570) 746-1888
FAX: (570) 746-9286

ACCESS DOOR-MODELS AHFL -15,20

DRAWN BY
JRL
DATE
7-25-06

DRAWING NO.
38534-B