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Suggested maximum 4 in. w.g. differential pressure

Standard Materials and Construction

FRAME: .080" thick (nominal) extruded aluminum, 71/2" deep. BLADE: .080" thick (nominal) extruded aluminum, reinforced for

frames over 18" dia.

SHAFT: 1/2" dia. extruded aluminum.

BEARINGS: Flange Oilite Bronze.

SEALS: On frame, 1/4" thick closed cell neoprene. Temperature range is -35°F to 180°F.

CONTROL ROD: Cadmium plated steel.

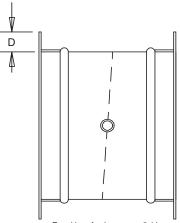
FINISH: Mill.

<u>Notes</u>

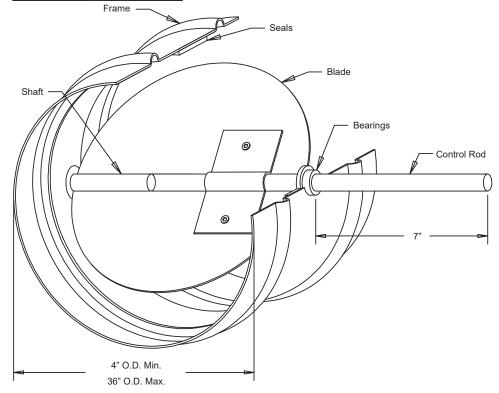
- 1. Dampers are available in 1" increments only.
- 2. Please contact the factory for damper sizes larger than 36" diameter.
- 3. 1/4" nominal deduction will be made to the opening size given.
- 4. To calculate approximate shipping weight (lbs./in.), use following formula: Damper Circumference (Diameter [in.] × 3.141) × 0.3

Damper Sizes

Minimum Size	Maximum Size			
4" O.D.	36" O.D.			



Equal Leg Angles are available. They are welded to frames at intermittent spacing and caulked between welds. Flange Height "D" varies with Damper Diameter.



Please inquire for larger sizes.

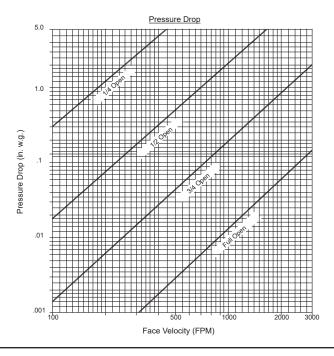
		Dampar Siza							
Item #	Qty	Damper Size O.D.	Tagging		Remarks			<u>Union Made</u>	
Arch.	/ Eng.:		EDR:		ECN:		Job:		
Contr	ractor:								
Р	roject:		Date:		DWN:		DWG:		



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Pressure Drop

Pressure Drop Ratings are based on AMCA Standard 500 using test set-up 5.3 for Dampers installed with Duct Upstream and Downstream. Static Pressures are corrected to 0.075 lb./cu.ft. air density.



Air Leakage

Air Leakage Ratings are based on AMCA Standard 500 using test set-up 5.4. Air Leakage is corrected to 0.075 lb./cu.ft. air density.

