For use to 6 in. w.g. and 3000 FPM

Standard Materials and Construction

FRAME: 22 GA. galvanized steel, $7\frac{1}{2}$ deep with reinforcing ribs.

BLADE: 20 GA. galvanized steel, double thickness.

SHAFT: ½" dia. plated steel stub, mono-bolted to blade. Extends 6" beyond frame.

BEARINGS: Bronze oilite flanged sleeve, press fit to frame.

STOPS: Formed galvanized steel angle mechanically fastened to the frame to prevent over

rotation of the blade.

SEALS: 1/16" thk. Neoprene rubber, riveted to the blade with a 20 GA. galvanized steel

retaining plate.

TEMP LIMIT: 250°F. **FINISH:** Mill.

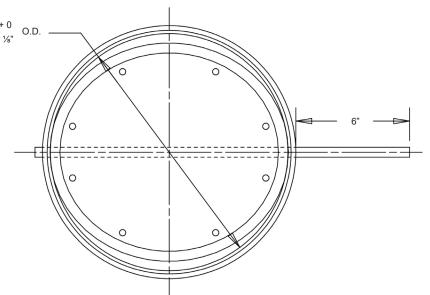
Notes

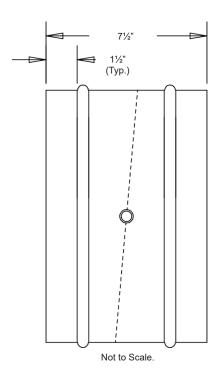
1. 1/4" nominal deduction will be made to the opening size given.

- 2. Round dampers are available in 1" increments only.
- 3. This damper is designed for low leakage applications.
- 4. The rolled ribs in the frame provide greater reinforcement, ease of installation, and a sealing joint.
- 5. To calculate approximate shipping weight (lbs./in.), use the following formula: Diameter (in.) × 0.47 (lbs./in.)

<u>Damper Sizes</u>

Min Dia.	Max Dia.			
4" O.D.	24" O.D.			
		- 1		





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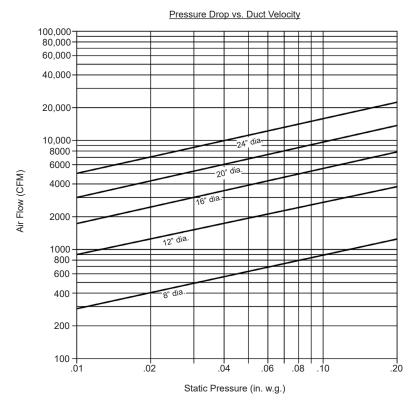
Item #	Otv	Qty Damper Size		Tagging		Remarks		
lieili#	αly	O.D.	lagging		Remarks			<u>Union Made</u>
Arch.	/ Eng.:		EDR:		ECN:		Job:	
Contr	ractor:							
Р	roject:		Date:		DWN:		DWG:	



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Performance Data

Pressure drop ratings are based on AMCA Standard 500 using test set-up figure 5.3 for a damper installed with duct upstream and downstream. Static pressures are corrected to .075 lb./cu.ft. air density.



Air Leakage ratings are based on AMCA Standard 500 using test set-up figure 5.4. Air Leakage is corrected to .075 lb./cu.ft. air density.

