Standard Materials and Construction

FRAME: 16 GA. galvanized steel, hat-shaped channel frame.
BLADES: 16 GA. galvanized steel, approximately 8" on centers.
SHAFTS: ½" dia. plated steel stub 6" long, mono-bolted to blade.

BLADE SEALS: 3/16" thick polyurethane foam.

locked to pivot with 1/4 - 20 UNC plated steel set screw.

FINISH: Mill.

TEMP. LIMITS: -30°F to +180°F

Options

Materials: Stainless steel and galvanized steel of other gauges (up to 10 GA.)

Bearings: nylon, ball, sintered, or stainless steel.

Jamb Seals: polyurethane or neoprene.

Aluminum blades and shafts. Neoprene blade edge seals. Shafts up to 1" diameter. Stainless steel shafts or linkage.

Adjustable counterweights to assist or resist opening.

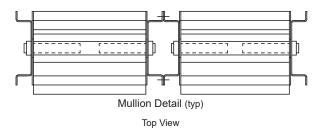
Adjustable counterweights for external application on extended shaft.

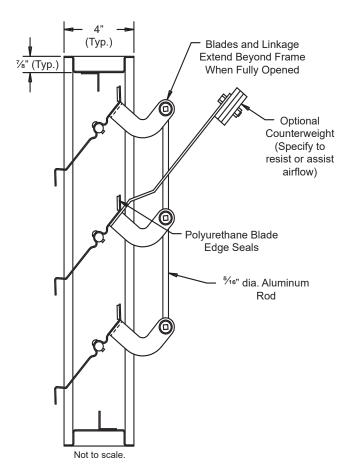
Notes

- 1. 1/4" nominal deduction will be made to the opening size given.
- 2. When a non-symmetrical frame cross section is specified (example: flange frame) specify the flange/airflow orientation horizontal, vertical-up, or vertical-down.
- 3. Approximate damper weight is 61/2 lbs./sq.ft.

Damper Sizes

Min Panel	Max Single Panel		
8"W x 11"H	48"W x 72"H		





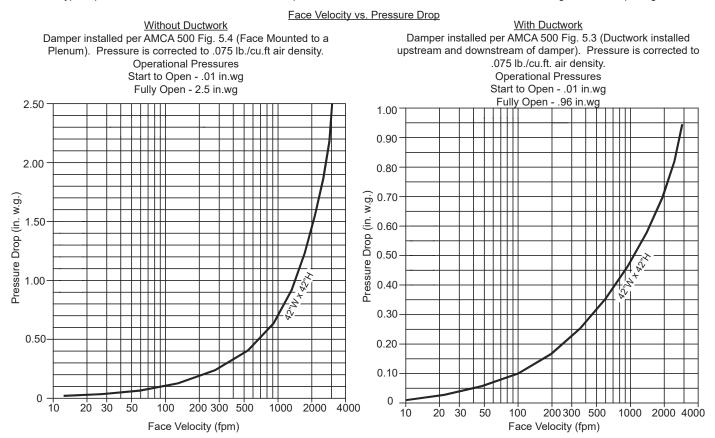
Ham #	Qty	Width	Height	Width	Height	NA. III a a	Country Delance		Air Flow		
Item #		Openi	ening Size Damper Size		Mullion	Counter Balance		(Direction)		<u>Union Made</u>	
Arch.	/ Eng.:					EDR:		ECN:		Job:	
Contractor:											
Р	roject:					Date:		DWN:		DWG:	



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Pressure Drop Data

Typical performance for model 366 backdraft damper. Size tested 42"W x 42"H, furnished with counterweight to assist opening.



Air Leakage Data

Air leakage quantities shown in the chart are results of tests per AMCA Standard 500 and shown at 1 in.wg differential pressure and corrected to .075 lb./cu.ft. air density.

<u>Total CFM Air Leakage</u> at 1 in.wg Static Pressure Differential Through Closed Damper.

		Width (in.)							
		12"	18"	24"	30"	36"	42"	48"	
t (in.)	12"	8.3	12.5	16.6	20.8	24.9	29.0	33.2	
	24"	16.6	24.9	33.2	41.5	49.8	58.1	66.4	
	36"	24.9	37.4	49.8	62.3	74.7	87.2	99.6	
Height	48"	33.2	49.8	66.4	83.0	99.6	116.2	132.8	
I	60"	41.5	62.3	83.0	103.8	124.5	145.3	166.0	
	72"	49.8	74.7	99.6	124.5	149.4	174.3	199.2	

Use the multiplier correction chart below for determining leakage values greater than 1 in.wg to a maximum 4 in.wg.

Static Pressure (in.)	2"	3"	4"
Multiple Correction Factor	1.22	1.63	1.99

Air leakage ratings are based on AMCA Standard 500 using test set up Fig. 5.4 with damper in the closed position without the aid of a counterweight or other mechanical means to provide closing torque, for a size 42"W x 42"H damper with blade and jamb seals.

