Standard Materials and Construction

FRAME: .081" thk. (nominal) extruded aluminum, 6063-T52/T6 alloy.

Channel type.

BLADES: Stationary blades are made from .081" thk. (nominal)

extruded aluminum 6063-T52/T6 alloy. Adjustable blades are made from .125" thk. (nominal) extruded aluminum 6063-T52/T6 alloy. Blades are approximately $4\frac{1}{2}$ " on

centers.

LOUVER FACE: Full width sill with head and blades contained within jambs.

SHAFT: .50" dia. aluminum "Pin-Lock" rod.

BEARINGS: Celcon bearing material so that there will be no metal to

metal friction.

LINKAGE: Extruded aluminum, concealed in the channel out of

the airstream. The pivots, which rotate in Celcon bearings, are .50" dia. plated and machined steel.

The $\frac{5}{16}$ dia. aluminum linkage rod is locked to the pivot by a $\frac{1}{4}$ - 20 set screw with epoxy locking patch.

SEALS: Extruded silicone rubber seals at blade edge. Foam on

bottom blade. Stainless steel at jambs.

SCREEN: (When indicated, in a removable frame)

1/2" flattened aluminum, .051" thk.,

-or- Insect screen $^{18}/_{6}$ aluminum mesh, .011" dia., -or- $^{1/2}$ " sq. mesh intermediate double crimped

aluminum wire, .063" dia.

FINISH: Mill.

ACTUATOR: 120 VAC, spring return normally closed.

133 in-lbs. torque.

Options

Finishes - Enamels, Epoxies, etc. Other screens available.

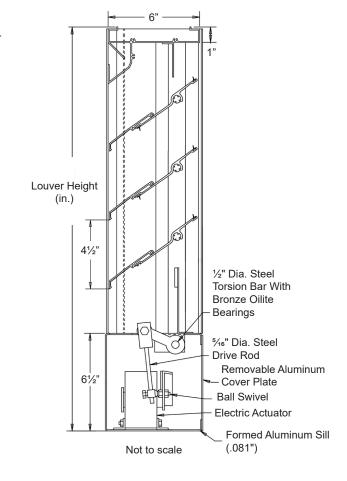
Notes

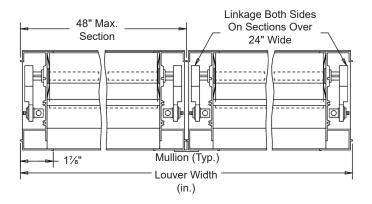
1. ½" nominal deduction will be made to the opening size given.

2. Approximate shipping weight is 5.0 lbs./sq.ft.

Louver Sizes

Min Panel	Max Single Panel		
12"W x 19"H	48"W x 96"H		





Item #	Qty	Width	Height	Width	Height	Mullion	Туре	Location			00
		Openi	ening Size Louver Size		Willion	Screens				<u>Union Made</u>	
Arch. / Eng.:						EDR:		ECN:		Job:	
Contr	actor:										
Project:						Date:		DWN:		DWG:	

