

**MODEL AHH-10I -15I -20I****Standard Access Door • 1", 1½", or 2" Deep • In-Swing • Fabricated • Galvanized Steel**

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Standard Materials and Construction

**FLANGED FRAME:** 16 GA. galvanized steel.  
**DOOR PANELS:** 20 GA. galvanized steel.  
**CHANNEL SUPP.:** 16 GA. galvanized steel.  
**INSULATION:** 2.25 lb. density polyurethane foam.  
**HANDLES:** Dual-acting die cast zinc.  
**GASKET:** Continuous length replaceable neoprene bulb.  
**HINGE:** Stainless steel continuous type.  
**VIEWPORT GLASS:** Single pane, ¼" wire; 9" x 9" standard.  
**FINISH:** Mill.

Options

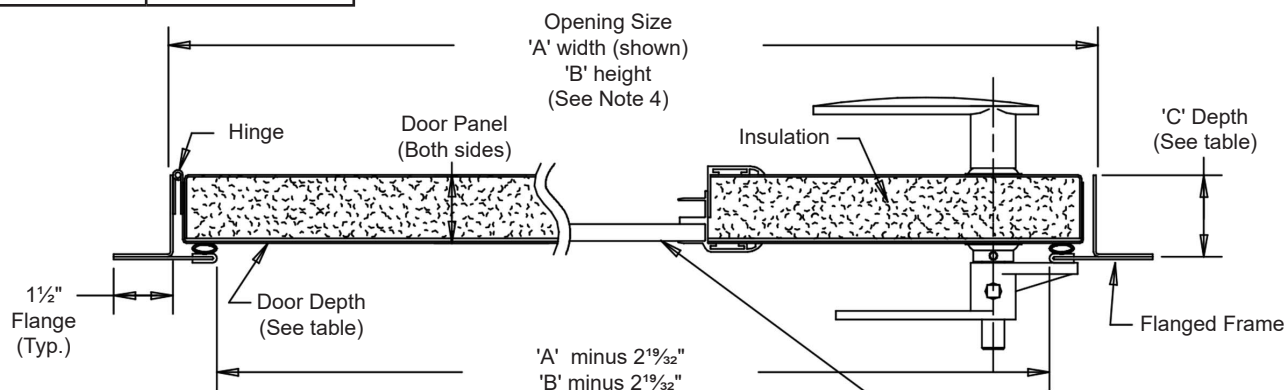
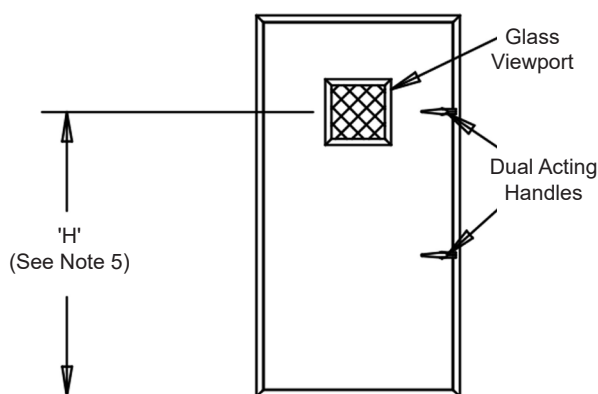
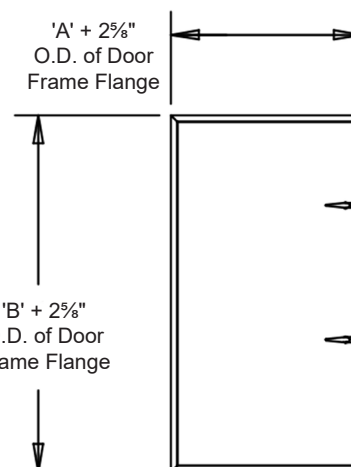
Door panel material: bonderized steel, stainless steel  
 Viewport glass size: 9" x 9" or 12" x 12"  
 Single pane ¼" wire or plexiglass  
 Double pane ¼" wire  
 Thermal pane ¼" wire  
 Finishes - Baked Enamel, Baked Epoxy, or Prime Coat  
 Handles - Chrome plated

Notes

- Hinge always furnished on "B" height dimension.
- (G) designates doors with glass viewports. Specify (L/H) left hand or (R/H) right hand hinge when viewing from the outside.
- 9" x 9" glass viewport not available on units under 18" in width. 12" x 12" viewports are not available on units under 21" in width.
- Unless otherwise specified, door will be fabricated ¼" under listed size. Dimensional tolerance is  $\pm .075$ .
- Unless otherwise specified, standard viewport locations are as follows:  
 'H' = 'B' - 11" ( $\pm 1$ ") when 'B' is 20" to 60"  
 'H' = 48" ( $\pm 1$ ") when 'B' is greater than 60"  
 (When specifying non-standard viewport locations, 'H' cannot be greater than 'B' - 11".)
- Door width cannot exceed two times its height.
- Please refer to the installation instructions for mounting of handles and door assembly mounting.
- In-swing doors are recommended for positive pressures. Out-swing doors are recommended for negative pressures.

Door Sizes

Min Size	Max Size
12"W x 12"H	48"W x 96"H



Model	Door Depth
10	1"
15	1½"
20	2"

Model	'C' Depth
10	1⅝"
15	1⅞"
20	2⅜"

**MODEL AHH-10I -15I -20I****Standard Access Door • 1", 1½", or 2" Deep • In-Swing • Fabricated • Galvanized Steel**Schedule Block

Item #	Qty	-10I	-15I	-20I	Left Hand	Right Hand	"A" Width	"B" Height	"H" (When Required)	Non-Standard Viewport Location**	Union Made	
		Door Model			Door Hinge		Opening Size					
Arch. / Eng.:						EDR:			ECN:		Job:	
Contractor:												
Project:						Date:			DWN:		DWG:	

\*\* See Note 5 on Page 1.