MODEL 1660 - 1661

Steel Control Damper • 6" Single Thickness Blades • Parallel (1660) or Opposed (1661) • 200°F Max Temperature

Damper Height

(in.)

Standard Materials and Construction

FRAME: 5½" x 1/8" x 16 GA. galvanized steel hat channel. 16 GA. galvanized steel flat head and sill. BLADE: 16 GA. galvanized steel, 6" (nominal) width.

AXLES: Plated steel stub. BEARINGS: Non-metallic nylon.

LINKAGE: Plated steel bar and crank plates with stainless steel

pivots, in-jamb type.

STOPS: No stops provided, unless gap exceeds 2".

ACTUATOR: 1/2" dia. removable extended shaft with individual panel

locking manual quadrant and gasket.

FINISH: Mill.

Options

Exact Sizing

Face/Bypass - Vertical or Perpendicular

Sleeve - Transition - Sideplate Material - 304 Stainless Steel Vertical Blade Orientation

Flange Frame - On front, on rear, or on both sides Manual Quadrant - Stainless Steel, 2" Standoff

PK 1200 - Position Indication Switch Retaining Angles - 1 or 2 sets

Bearings - Oilite Infused Bronze or Stainless Steel

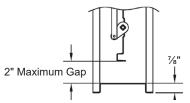
Security Bars

Notes

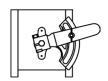
- 1. 1/4" nominal deduction will be made to the opening size given.
- 2. Dampers less than 12" high will have only one blade.
- 3. This damper model is designed for positive shut off requirements.
- 4. Maximum face velocity is 2000 fpm. Maximum pressure differential is 4 in. w.g.
- 5. Approximate shipping weight is 6.75 lbs. per sq.ft.

Damper Sizes

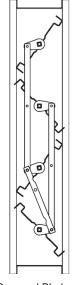
Panels	Min Panel	Max Single Panel			
Parallel Blade	6"W x 8"H	48"W x 48"H			
Opposed Blade	6"W x 12"H	48"W x 48"H			



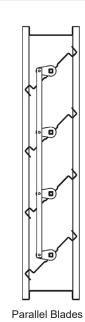
Stop Detail - Shown with blades closed to demonstrate 2" maximum allowed gap.



Manual Quadrant and **Extended Shaft** (Shipped loose)







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Damper Width

(in.)

Not to scale.

Item# 6	Oh.	Width	Height		Opposed	Seals	Actuator Model	Interior	Exterior	N.C.	N.O.	
	Qty	Damp	er Size		Blades			Act. Location		Function		<u>Union Made</u>
Arch.	/ Eng.:					EDR:		ECN:		Job:		
Cont	ractor:			,								
	roject:					Date:		DWN:		DWG:		